



Ship Via:

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/19/18	0.00	0.00	Start Up Stores/Pkg-2	DAS 9-89	NOV 14 2018
110	Packaging	1 pcs		11/19/18	0.00	0.00	Packaging1-5	DAS 46	
120	QC	1 pcs		11/19/18	0.00	0.00	QC4	DAS 46	NOV 20 2018
125	DC	1 pcs		11/19/18	0.00	0.00	DC	21 46	NOV 20 2018
130	Packaging	1 pcs		11/19/18	0.00	0.00	Packaging3-2	9-89	
140	QC21-FG	1 Ea		11/19/18	0.00	0.00	QC21	DAS	NOV 20 2018

130 - Identify and pack for shipping as per PPP K10112 PPP D206-642-111 PPP D206-642-113

Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
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Date: 11/14/18

CART

AEROSPACE

Container No: S127863

Part: K10112

Job No: 186299

Serial No/Batch: S127863

Revision:

Inspector:

Exp Date:

Instructions:

1018
SAC
NOV 5 1964
NOV 5 1964
NOV 5 1964
NOV 5 1964

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	90-Start up Operation	503850
AN4-6A	Bolt	12 Ea (12 ea)	90-Start up Operation	505945
AN4C5A	Bolt	1 Ea (1 ea)	90-Start up Operation	509407
AN5-10A	Bolt	4 Ea (4 ea)	90-Start up Operation	505409
AN5-11A	Bolt	4 Ea (4 ea)	90-Start up Operation	503927
AN6-44A	Bolt	2 Ea (2 ea)	90-Start up Operation	5123265
D206-651-041	206 A/B Ground Handling Wheel	1 Ea (1 ea)	90-Start up Operation	5095623
D2652	Bushing	16 Ea (16 ea)	90-Start up Operation	5116378195122721
D2661-2	Saddle, RH, Fwd, Aft, Out	2 pcs (2 ea)	90-Start up Operation	5128444
D2662-2	Saddle, LH Fwd, Aft, Out	2 pcs (2 ea)	90-Start up Operation	5128048
D2712	Set Screw	10 Ea (10 ea)	90-Start up Operation	5059551
D2884	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5032936
D2885	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5054580
D3413-1	O-Ring	1 Ea (1 ea)	90-Start up Operation	5165880
MS21042L3	Nut	8 Ea (8 ea)	90-Start up Operation	5094592
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	5169736
MS21042L6	Nut	2 Ea (2 ea)	90-Start up Operation	5104002
NAS1149C0463R	Washer	1 Ea (1 ea)	90-Start up Operation	5104323
NAS1149D0363J	Washer	8 Ea (8 ea)	90-Start up Operation	5095293
NAS1149D0463J	Washer	24 Ea (24 ea)	90-Start up Operation	5092780
NAS1149D0563J	Washer	8 Ea (8 ea)	90-Start up Operation	5050053
NAS1149D0663J	Washer	4 Ea (4 ea)	90-Start up Operation	5093765

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-41A	8	122	0
	AN4-6A	12	718	0
	AN4C5A	1	62	0
	AN5-10A	4	253	0
	AN5-11A	4	88	0
	AN6-44A	2	130	0
	D206-651-041	1	8	0
	D2652	16	253	0
	D2661-2	2	8	0
	D2662-2	2	10	0
	D2712	10	537	0
	D2884	2	54	0
	D2885	2	38	0
	D3413-1	1	54	0
	MS21042L3	8	1,918	0
	MS21042L4	12	1,976	0
	MS21042L6	2	270	0
	NAS1149C0463R	1	487	0
	NAS1149D0363J	8	2,084	0
	NAS1149D0463J	24	2,807	0
	NAS1149D0563J	8	1,326	0
	NAS1149D0663J	4	866	0

Part Specifications

Specifications could not be found.

Plex 11/14/18 8:17 AM dart.white.jesse

REFERENCE ONLY

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-112
BELL 206 A/B	D206-642-114

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

ITEM	PART NUMBER	K10112	D206-642-112	D206-642-114
1	D206-651-041	1	1	1
2	D2652	16	16	16
3	D3413-1	1	1	1
4	D2661-2	2	2	2
5	D2662-2	2	2	2
6	D2712	10	10	10
7	D2884	2	2	2
8	D2885	2	2	2
9	AN3-41A	8	8	8
10	AN4C5A	1	1	1
11	AN4-6A	12	12	12
12	AN5-7A		8	
13	AN5-10A	4		4
14	AN5-11A	4		4
15	AN6-44A	2	2	2
16	NAS1149D0363J	8	8	8
17	NAS1149D0463J	24	24	24
18	NAS1149D0563J	8	8	8
19	NAS1149D0663J	4	4	4
20	MS21042-3 (OR L3)	8	8	8
21	MS21042-4 (OR L4)	12	12	12
22	MS21042-6 (OR L6)	2	2	2
23	NAS1149C0463R	1	1	1

C	ADDED ITEM COLUMN, ADDED ITEMS 13 & 14, QTY'S FOR ITEM 12 UPDATED.	AJS	11.11.10
B	ADD APPLICABILITY TO D206-642-114	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	K10112	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SADDLE KIT	NTS
DATE	11.11.10	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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Change Record

Part Number K10112

Page 1 of 1

Description SADDLE KIT FOR DZ06-642-112/-114

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